

EC TYPE-EXAMINATION CERTIFICATE

Acting under the Warenwetbesluit liften issued by Liftinstituut B.V.
identification number Notified Body 0400.
commissioned by Besluit no. A&GW&P/03 56126 of October 15th, 2003

Certificate no. : NL04-400-1002-051-01 Revision no.: 8

Description of the product : Double Disk Brake to be used as part of the ascending car overspeed protection means.

Trademark, type, torque/brake : FCRD90 type 60 Nm
FCRD90 type 70 Nm (Schindler reference torque 65 Nm)
FCRD90 type 80 Nm
FCRD90 type 90 Nm (Schindler reference torque 80/88 Nm)
FCRD90 type 100 Nm
FCRD112 type 110 Nm
FCRD112 type 125 Nm (Schindler reference torque 105 Nm)
FCRD112 type 140 Nm
FCRD112 type 155 Nm
FCRD112 type 170 Nm
FCRD112 type 185 Nm (Schindler reference torque 150/160 Nm)
FCRD112 type 200 Nm (Schindler reference torque 180 Nm)
FCRD112 type 220 Nm (Schindler reference torque 200 Nm)
FCRD132 type 300 Nm (Schindler reference torque 280 Nm)

Name and address of the manufacturers : MOTEURS LEROY SOMER
Usine de Rabion, rue de la Brigade RAC, 16005 Angouleme France,
Usine des Agriers-DMT, ZI. des Agriers, 16015 Angouleme France,
Leroy Somer Electro-Technique (Fuzhou) Co., Ltd., No.1 Emerson
Road, Gaishan, Cangshan District, Fuzhou, Fujian, P.R. China

Name and address of the certificate holder : MOTEURS LEROY SOMER
Boulevard Marcellin Leroy
16005 Angouleme Cedex - France

Certificate issued on the basis of the following requirements : Lifts Directive 95/16/EG, NEN-EN 81-1

Test laboratory : -

Date and number of the laboratory report : -


Date of EC type-examination : September 17 thru October 20, 2009, April 2012.


Annexes with this certificate : Report belonging to the type-examination certificate no.
NL04-400-1002-051-01, Revision 8

Additional remark : -

Conclusion : The safety component meets the requirements of the Lifts Directive 95/16/EC taking into account any additional remarks mentioned above

Issued in Amsterdam
Date of issue : April 10, 2012


ing. A.J. van Ommen
Manager Business Unit
Certification


Certification decision by

Report of EC type-examination

Report belonging to EC type-examination certificate no. :	NL04-400-1002-051-01
Date of issue of original certificate	: November 23, 2004
No. and date of revision of certificate	: Revision no. 8, April 10, 2012
No. and date of revision of report	: Revision no. 8, April 10, 2012
Concerns	: Double disk brakes to be applied as part of an ascending car overspeed protection means for electric lifts, manufactured according the standard EN 81-1.
Revision 8 concerns	: Update of brakes to Gen. 5 with main changes: Alternative friction material Flertex 928 added. Some types of springs and in some cases number of springs in brake FCRD112 and FCRD132 changed. Re introduction of brake type FCRD132 that was removed in Rev. 6.0. New brake type FCRD90 Type 100 Nm introduced. Maximum speed of FCRD112 increased. Sentence added that brake pad pressure comes from guided compression springs and partly from damping element. Remark diode at brake terminals allowed added. Report layout updated.
Requirements	: Lifts Directive 95/16/EC Standard: EN 81-1
Project no.	: P120099-01

1. General specifications

Manufacturer	: Moteurs Leroy Somer
Address	: Boulevard Marcellin Leroy 16005 Angouleme Cedex
Country	: France
Description of lift component	: Double disk brakes
Type	: Type and nominal torque per single brake. FCRD90 type 60 Nm FCRD90 type 70 Nm (Schindler reference torque 65 Nm) FCRD90 type 80 Nm FCRD90 type 90 Nm (Schindler reference torque 80/88 Nm) FCRD90 type 100 Nm FCRD112 type 110 Nm FCRD112 type 125 Nm (Schindler reference torque 105 Nm) FCRD112 type 140 Nm FCRD112 type 155 Nm FCRD112 type 170 Nm FCRD112 type 185 Nm (Schindler reference torque 150/160 Nm) FCRD112 type 200 Nm (Schindler reference torque 180 Nm) FCRD112 type 220 Nm (Schindler reference torque 200 Nm) FCRD132 type 300 Nm (Schindler reference torque 280 Nm)
Laboratory	: -
Date / data of examination	: July 15 th , 2003 April 26 th , 2004 and July 9 th , 2004 Nov. 30 th and Dec. 1 st , 2004 April 26 th and 27 th , 2006 October 21 th , 2008 (France) September 17 and 18, 2009 April 2012
Examination performed by	: H.B. Kaptein A. van den Burg R.E. Kaspersma

2. Description of lift component

Description of the brakes

The specified disk brakes are intended to be used as holding brakes for the application in lift installations equipped with controlled drive systems.

The brakes each consist of two independent electro-mechanical disk brakes, that have to be mounted to the flange of a lift machine by three stud bolts, M8 for FCRD90, M10 for FCRD112 and M12 for FCRD132.

One disk is clamped in between the lift machine flange and the anchor of the first brake. The other disk is clamped between the brake housing of the first brake and the anchor of the second brake.

The brake disks are manufactured of heat treated aluminium. At both sides, an asbestos-free brake lining is bonded to the disks. The connection of the disks with the main shaft of the machine is provided by splines.

The main differences between the types are the dimensions of the electro-magnets, the dimensions of the brake lining, the stiffness and the applied number of the pressure springs and the stud bolts, resulting in different outside dimensions of the housings. Both anchors are pushed towards the brake disks by means of guided compression springs. The different amount of springs, mainly defining the brake torque, cannot be adjusted in the field.

The main brake pad pressure is exerted by guided compression springs and partly by a sealing and damping element.

The brakes are delivered fully adjusted from the factory. Although the air gap of the FCRD132 brake can be adjusted as well in the factory as also on site, no adjustments are assumed to be required on site. With the introduction of redesigned stud bolts in Generation 5 as described in this report, the air gap of FCRD90 and FCRD112 cannot be adjusted in the field. The wear of the brake lining has such a low degree that re-adjustment of the air gap during life time is not needed. This means that maintenance on the brake is also not needed.

The opening of each brake is monitored by switches that have to be connected to the controller or frequency converter of the lift. If one of the brakes fails to open, the lift shall be stopped. The contacts (micro-switches) are insulated and installed on the outside at the bottom of the brake housings.

More details concerning the dimensions of the compounding parts and mechanical data of these parts can be found in the tables on the next pages.

In accordance with EN 81-1 art. 12.4.2.3.3, it is allowed to delay the closing of one of the brakes by applying a diode directly to the terminals. The additional delay that results has to be taken into account in case the brake is used as an ascending car over speed protection or protection against unintended car movement.

Technical details and limits of use

Type indication	FCRD 90	FCRD 90	FCRD 90	FCRD 90
Nominal braking torque [Nm]	2 x 60	2 x 70	2 x 80	2 x 90
Maximum theoretic torque [Nm]	2x 101	2 x 117	2 x 132	2 x 148
Average theoretic torque [Nm]	2 x 84	2 x 96	2 x 109	2 x 121
Minimum theoretic torque [Nm]	2 x 69	2 x 78	2 x 87	2 x 96
Maximum allowed speed RPM	1000	1000	1000	1000
Brake lining diameters outside / inside [mm]	ø152 x ø132	ø152 x ø132	ø152 x ø132	ø152 x ø132
Brake lining material	Bremskerl 9013 or Flertex 928	Bremskerl 9013 or Flertex 928	Bremskerl 9013 or Flertex 928	Bremskerl 9013 or Flertex 928
Indication of pressure springs	RST010 RC011 (654181)	RST010 RC011 (654181)	RST010 RC011 (654181)	RST010 RC011 (654181)
Number of pressure springs	5	6	7	8
Installation diameter of the pressure springs [mm]	ø 136	ø 136	ø 136	ø 136
Overall dimensions [mm]	ø 204 x 151.5	ø 204 x 151.5	ø 204 x 151.5	ø 204 x 151.5

Type indication	FCRD 90
Nominal braking torque [Nm]	2 x 100
Maximum theoretic torque [Nm]	2 x 163
Average theoretic torque [Nm]	2 x 133
Minimum theoretic torque [Nm]	2 x 105
Maximum allowed speed RPM	1000
Brake lining diameters outside / inside [mm]	ø152 x ø132
Brake lining material	Bremskerl 9013 or Flertex 928
Indication of pressure springs	RST010 RC011 (654181)
Number of pressure springs	9
Installation diameter of the pressure springs [mm]	ø 136
Overall dimensions [mm]	ø 204 x 151.5

Type indication	FCRD 112	FCRD 112	FCRD 112	FCRD 112
Nominal braking torque [Nm]	2 x 110	2 x 125	2 x 140	2 x 155
Maximum theoretic torque [Nm]	2 x 167	2 x 186	2 x 206	2 x 226
Average theoretic torque [Nm]	2 x 140	2 x 155	2 x 171	2 x 187
Minimum theoretic torque [Nm]	2 x 111	2 x 123	2 x 134	2 x 146
Maximum allowed speed RPM	1400	1400	1400	1400
Brake lining diameters outside / inside [mm]	ø180 x ø150	ø180 x ø150	ø180 x ø150	ø180 x ø150
Brake lining material	Bremskerl 9013 or Flertex 928	Bremskerl 9013 or Flertex 928	Bremskerl 9013 or Flertex 928	Bremskerl 9013 or Flertex 928
Indication of pressure springs	RST010 RC011 (654181)	RST010 RC011 (654181)	RST010 RC011 (654181)	RST010 RC011 (654181)
Number of pressure springs	7	8	9	10
Installation diameter of the pressure springs [mm]	ø 174	ø 174	ø 174	ø 174
Overall dimensions [mm]	ø 235 x 163.5	ø 235 x 163.5	ø 235 x 163.5	ø 235 x 163.5

Type indication	FCRD 112	FCRD 112	FCRD 112	FCRD 112
Nominal braking torque [Nm]	2 x 170	2 x 185	2 x 200	2 x 220
Maximum theoretic torque [Nm]	2x 245	2 x 265	2 x 304	2 x 343
Average theoretic torque [Nm]	2 x 202	2 x 218	2 x 249	2 x 281
Minimum theoretic torque [Nm]	2 x 157	2 x 169	2 x 192	2 x 216
Maximum allowed speed RPM	1400	1400	1400	1400
Brake lining diameters outside / inside [mm]	ø180 x ø150	ø180 x ø150	ø180 x ø150	ø180 x ø150
Brake lining material	Bremskerl 9013 or Flertex 928	Bremskerl 9013 or Flertex 928	Bremskerl 9013 or Flertex 928	Bremskerl 9013 or Flertex 928
Indication of pressure springs	RST010 RC011 (654181)	RST010 RC011 (654181)	RST010 RC011 (654181)	RST010 RC011 (654181)
Number of pressure springs	11	12	14	16
Installation diameter of the pressure springs [mm]	ø 174	ø 174	ø 174	ø 174
Overall dimensions [mm]	ø 235 x 163.5	ø 235 x 163.5	ø 235 x 163.5	ø 235 x 163.5

Type indication	FCRD 132
Nominal braking torque [Nm]	2 x 300
Maximum theoretic torque [Nm]	2 x 427
Average theoretic torque [Nm]	2 x 344
Minimum theoretic torque [Nm]	2 x 264
Maximum allowed speed RPM	1000
Brake lining diameters outside / inside [mm]	ø215 x ø185
Brake lining material	Bremskerl 9013 or Flertex 928
Indication of pressure springs	RST012 RC006 (674079)
Number of pressure springs	8
Installation diameter of the pressure springs [mm]	ø 198
Overall dimensions [mm]	ø 204 x 151.5

Principal drawings of the brakes are shown in the annexes of this report.

3. Examinations and tests

The brakes, are initially examined and tested in full accommodated lifts both as a lift brake as well as part of the ascending car overspeed protection means. This means that the tests were performed for the purpose of being applied in certain defined lifts. After the modifications of the brakes described in revision 6.0 of this report, it is decided to change the method of testing.

The brakes are now tested on a test bench that consisted of an electro motor with additional inertias coupled to a lift machine to which the two brakes are mounted. Only the brake types FCRD90 for 90 Nm and the FCRD112 for 220 Nm are actually tested in order to prove that the brakes are capable to neutralise the maximum specified amount of energy of 46881 J for FCRD90 and 108566 J for FCRD112.

The other types are assumed to function properly as well by comparison on theoretical grounds.

The tests are described in "Test report of EC Type-examination NL04-400-1002-051-01 Rev. 6.0".

The modifications described in Rev. 8 of this report are judged by comparison on theoretical grounds and calculations and did not require an update of the test report that was made for Rev. 6.0 dated October 20, 2009.

4. Results

Within the framework of the certification activities, the following items were checked and found in order:

- The models of the tested brakes
- Relevant layout drawings and cross section drawings of the concerning brakes
- Brake lining material specifications
- The results of the strength calculations
- The test results

The full capacity brake tests passed without remarks and did not lead to permanent deformations notable brake lining wear or loss of stability.

After the final examinations the brakes and the technical file were found in accordance with the requirements.

5. Conditions

The EC type-examination certificate is only valid for products which are in conformity with the same specifications as the type certified product. Products deviating of these specifications need additional examination by Liftinstituut in order to determine whether a new EC type-examination certificate is necessary. Additional examination shall be requested by the certificate holder.

Furthermore the following conditions are applicable:

- The double disk brake is certified to be applied as part of an Ascending car overspeed protection means for lifts, like indicated in EN 81-1, chapter 9.10, in particular the requirements of the articles 9.10.1, 9.10.4.d), 9.10.5 and 9.10.10.a) must be fulfilled for the purpose of application.
- The maximum rotational speed of the brakes at the moment of detection of the speed monitoring device according the requirements of art. 9.10.10 of EN 81-1 shall not be higher than 1000 rotations/minute for FCRD90 and FCRD132 and no higher than 1400 rotations/minute for FCRD112.
- When these brakes are additionally used as the braking system for lifts, compliance of the lift design with the following requirements for lift brakes of EN 81-1, issue September 1998, shall be checked: 12.4.1.1, 12.4.2.1, 12.4.2.2, 12.4.2.3, 12.4.2.4.
- On the brakes a data plate shall be fixed, indicating:
 - the name of the manufacturer,
 - the type examination sign (CE) and its references.
- Installation instructions for the brake units shall be provided at delivery.

6. Conclusions

Based upon the results of the EC type-examination Liftinstituut B.V. issues a EC type-examination certificate.

The EC type-examination certificate is only valid for products which are in conformity with the same specifications as the type certified product. Products deviating of these specifications need additional examination by Liftinstituut B.V. in order to determine whether a new EC type-examination certificate is necessary. Additional examination shall be requested by the certificate holder.

The EC type-examination certificate is issued based on the requirements that are valid at the date of issue. The manufacturer shall request from Liftinstituut B.V. the review of the validity of the EC-type examination certificate, taking into account the changes in the requirements or changes in the state of the art of the product, every 5 years.

7. CE marking and EC Declaration of conformity

Every safety component placed on the market by Moteurs Leroy Somer, type designation FCRD90, FCRD112 or FCRD132, that is in complete conformity with the examined type must be provided with a CE marking according to annex III of the Directive under consideration that conformity with eventually other applicable Directives is proven. Also every safety component must be accompanied by an EC declaration of conformity according to annex II of the Directive in which the name, address and identification number of the Notified Body that carried out the EC type-examination (Liftinstituut B.V.) must be included as well as the number of the EC type-examination certificate.

Prepared by:



A. van den Burg
Senior Specialist

Certification decision by:

